

# BISON CAT 40 TOOLING PACKAGE



- Featuring BISON Balanced Precision CAT Style Toolholders and ER Collets
- Thru-Coolant Capable
- End Mill Socket T.I.R. <0.0002"
- Retention Knobs Sold Separately
- Save by buying the package deal

## Special 9 Piece Set CAT40 Tooling Package \$846.00

Balanced at 15000rpm G6.3

### Choose 1 Collet Chuck

Table 1:

j u'	h	)
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k
		#° u -k



### Choose 6

j u'	h	)
	5 4	CAT40 End Mill Holder 1/8 x 2-1/2"
	5	CAT40 End Mill Holder 1/4 x 1-3/8"
	5 4	CAT40 End Mill Holder 1/4 x 2-1/2"
	5 024	CAT40 End Mill Holder 3/8 x 1-3/8"
	5 026	CAT40 End Mill Holder 3/8 x 2-1/2"
	5 34	CAT40 End Mill Holder 1/2 x 1-3/4"
	5 36	CAT40 End Mill Holder 1/2 x 2-5/8"
	5 40	CAT40 End Mill Holder 5/8 x 1-3/4"
	5 42	CAT40 End Mill Holder 5/8 x 3-3/4"
	5 48	CAT40 End Mill Holder 3/4 x 1-3/4"
	5 50	CAT40 End Mill Holder 3/4 x 3-3/4"



\*Other sizes available upon request

### Match Collet Set to Table 1

j u'	h	)
	7-171-195	ER16 Spring Collet Set, 7 Piece, 1/8 to 3/8
	171-225	ER20 Spring Collet Set, 10 Piece, 1/8 to 1/2
	171-295	ER25 Collet Set, 12 Piece, 1/8 to 9/16
	71-395	ER32 Collet Set, 11 Piece, 1/8 to 3/4



### Match Wrench to Table 1

j u'	h	)
	7-188-916	Hook Wrench for ER16 Collet Chuck
	188-9020	6-Slot Nut Wrench for ER20 Collet Chuck
	188-9025	6-Slot Nut Wrench for ER25 Collet Chuck
	88-9032	6-Slot Nut Wrench for ER32 Collet Chuck



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# BISON CAT 50 TOOLING PACKAGE



- Featuring BISON Balanced Precision CAT Style Toolholders and ER Collets
- Thru-Coolant Capable
- End Mill Socket T.I.R. <0.0002"
- Retention Knobs Sold Separately
- Save by buying the package deal

## Special 8 Piece Set CAT50 Tooling Package \$1,085.00

Balanced at 7000rpm

### Choose 1 Collet Chuck

Table 1:

j r	h	)
	525	# U5 -k25 6
	532	# U50 -k32 6
	543	# U5 -k40 2.5
	545	# U5 -k4 4



### Choose 5

j r	h	)
5 511		CAT50 End Mill Holder 3/8" x 2-1/2"
5 512		CAT50 End Mill Holder 3/8" x 4-1/2"
5 513		CAT50 End Mill Holder 3/8" x 6-1/2"
5 514		CAT50 End Mill Holder 3/8" x 8"
5 521		CAT50 End Mill Holder 1/2" x 2-5/8"
5 522		CAT50 End Mill Holder 1/2" x 4-5/8"
5 523		CAT50 End Mill Holder 1/2" x 6-5/8"
5 526		CAT50 End Mill Holder 1/2" x 8"
5 531		CAT50 End Mill Holder 5/8" x 3-3/4"
5 532		CAT50 End Mill Holder 5/8" x 5-3/4"
5 533		CAT50 End Mill Holder 5/8" x 7-3/4"
5 541		CAT50 End Mill Holder 3/4" x 3-3/4"
5 542		CAT50 End Mill Holder 3/4" x 5-3/4"
5 543		CAT50 End Mill Holder 3/4" x 7-3/4"
5 547		CAT50 End Mill Holder 3/4" x 12"
5 561		CAT50 End Mill Holder 1" x 4"
5 562		CAT50 End Mill Holder 1" x 6"
5 563		CAT50 End Mill Holder 1" x 8"
5 567		CAT50 End Mill Holder 1" x 12"

\*Other sizes available upon request



### Match Collet Set to Table 1

j r	h	)	n
	171-295		ER25 Collet Set, 12 Piece, 1/8" to 9/16"
	71-395		ER32 Collet Set, 11 Piece, 1/8" to 3/4"
	71-495		ER40 Collet Set, 15 Piece, 1/8" to 1"



### Match Wrench to Table 1

j r	h	)
	188-9025	6-Slot Nut Wrench for ER25 Collet Chuck
	88-9032	6-Slot Nut Wrench for ER32 Collet Chuck
	88-9040	6-Slot Nut Wrench for ER40 Collet Chuck



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